

Date: Tuesday, 2/26/2008 7:59:52 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	BUSHING		
Job Number	37605					
Estimate Number	10173					
P.O. Number	:		Part Number	D2537		
This Issue	2/26/2008	S.O. No. :	Drawing Number	D2537 REV A1		
Prsht Rev.	NC		Project Number	N/A		
First Issue	/ /	Type : MACHINED PARTS	Drawing Revision	A1		
Previous Run	36853		Material	:		
Written By	:		Due Date	3/5/2008	Qty:	50 Um: Each
Checked & Approved By	KJ/JLM					
Comment	Est D 08.01.31 Material change on Step 2 KJ/JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304R500	0.500" 304 SS roundbar	
		Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s) Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: M105261	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST36	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: 101 Date: 08/03/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 2/26/2008 7:59:53 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 37605

Part Number: D2537

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/03/11

Job Completion



2008/3/10

50

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37605
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537	Rev: A1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>BG</u>	Audited by:	<u>OML</u>	Prototype Approval:	N/A
Date:	08-03-07	Date:	08/03/07	Date:	N/A

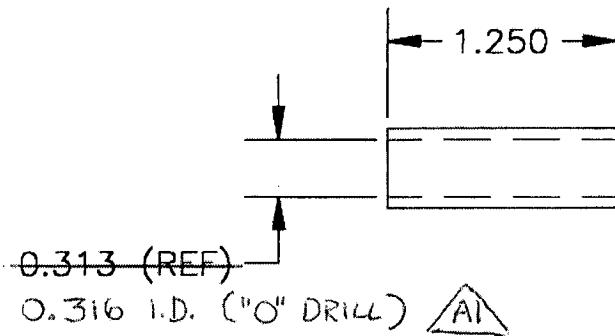
Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	
B	05.02.17	Added Ø0.438	KJ/JLM	
C	07.10.31	Tolerance revised on Ø0.438	KJ/EC/DD	

**DART**



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>M.M.</i>	APPROVED <i>BW</i>	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
A1	02.08.30 UP <i>AS</i>	0.316 WAS 0.313	

**RELEASED**  
96/07/26 BW



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 37605

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KF 29.07.07